

Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 22.03.2025

Version number 43 (replaces version 42)

Revision: 22.03.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
 - **Trade name:** BTK HARD PLASTIC ADHESIVE BP 50G*6 IT
 - **1.2 Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.
 - **Application of the substance / the mixture** Adhesive
 - **1.3 Details of the supplier of the safety data sheet**
 - **Manufacturer/Supplier:**
Bison International
Dr.A.F.Philipsstraat 9
NL-4462 EW Goes
PO Box 160
NL-4460 AD Goes
tel. +31 88 3235700
fax. +31 88 3235800
e mail: sds@boltonadhesives.com
 - **Further information obtainable from:** PSRA
 - **1.4 Emergency telephone number:**
Bison and Griffon products: +31 88 3235700. Operating hours mo-fr 08:00h-17:00h (CET)
UHU products: + 49 (0) 30/19240 (Notruf). Operating hours mo-fr 08:00h-17:00h (CET)
- For detailed information contact the national Poison Centre @
<https://poisoncentres.echa.europa.eu/appointed-bodies>

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



GHS02 flame

Flam. Liq. 2 H225 Highly flammable liquid and vapour.



GHS07

Eye Irrit. 2 H319 Causes serious eye irritation.
STOT SE 3 H336 May cause drowsiness or dizziness.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**
The product is classified and labelled according to the CLP regulation.
- **Hazard pictograms**



GHS02 GHS07

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- **Signal word** Danger
- **Hazard-determining components of labelling:**
 - Ethyl acetate
 - Butanone
 - Acetone
- **Hazard statements**
 - H225 Highly flammable liquid and vapour.
 - H319 Causes serious eye irritation.
 - H336 May cause drowsiness or dizziness.
- **Precautionary statements**
 - P101 If medical advice is needed, have product container or label at hand.
 - P102 Keep out of reach of children.
 - P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 - P261 Avoid breathing vapours.
 - P403+P233 Store in a well-ventilated place. Keep container tightly closed.
 - P501 Dispose of contents/container in accordance with national regulations.
- **Additional information:**
 - EUH066 Repeated exposure may cause skin dryness or cracking.
 - Product contains: Reportable explosives precursors. Making available, introduction, possession and use according to Regulation (EU) 2019/1148, Article 9.
- **Labelling of packages where the contents do not exceed 125 ml**
- **Hazard pictograms**



GHS02 GHS07

- **Signal word** Danger
- **Hazard-determining components of labelling:**
 - Ethyl acetate
 - Butanone
 - Acetone
- **Hazard statements**
 - H336 May cause drowsiness or dizziness.
- **Precautionary statements**
 - P101 If medical advice is needed, have product container or label at hand.
 - P102 Keep out of reach of children.
 - P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 - P261 Avoid breathing vapours.
 - P501 Dispose of contents/container in accordance with national regulations.
- **2.3 Other hazards**
- **Results of PBT and vPvB assessment**
 - **PBT:** Not applicable.
 - **vPvB:** Not applicable.

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Determination of endocrine-disrupting properties

78-93-3 Butanone

List II

SECTION 3: Composition/information on ingredients

3.2 Mixtures**Description:** Adhesive**Dangerous components:**

CAS: 141-78-6 EINECS: 205-500-4 Index number: 607-022-00-5 Reg.nr.: 01-2119475103-46-XXXX	Ethyl acetate ⚠ Flam. Liq. 2, H225; ⚠ Eye Irrit. 2, H319; STOT SE 3, H336, EUH066	25-50%
CAS: 78-93-3 EINECS: 201-159-0 Index number: 606-002-00-3 Reg.nr.: 01-2119457290-43-XXXX	Butanone ⚠ Flam. Liq. 2, H225; ⚠ Eye Irrit. 2, H319; STOT SE 3, H336, EUH066	25-50%
CAS: 67-64-1 EINECS: 200-662-2 Index number: 606-001-00-8 Reg.nr.: 01-2119471330-49-XXXX	Acetone ⚠ Flam. Liq. 2, H225; ⚠ Eye Irrit. 2, H319; STOT SE 3, H336, EUH066	≥2.5-<10%

Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures**General information:** No special measures required.**After inhalation:**

Supply fresh air; consult doctor in case of complaints.

No special measures required.

After skin contact: Generally the product does not irritate the skin.**After eye contact:**

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

After swallowing: If symptoms persist consult doctor.**4.2 Most important symptoms and effects, both acute and delayed**

No further relevant information available.

4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

SECTION 5: Firefighting measures

5.1 Extinguishing media**Suitable extinguishing agents:**

Water haze

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Alcohol resistant foam

Fire-extinguishing powder

Carbon dioxide

- **For safety reasons unsuitable extinguishing agents:** Water with full jet

- **5.2 Special hazards arising from the substance or mixture**

No further relevant information available.

- **5.3 Advice for firefighters**

- **Protective equipment:** No special measures required.

- **Additional information**

Cool endangered receptacles with water spray.

Collect contaminated fire fighting water separately. It must not enter the sewage system.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**

Wear protective equipment. Keep unprotected persons away.

- **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.

- **6.3 Methods and material for containment and cleaning up:**

Send for recovery or disposal in suitable receptacles.

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Ensure adequate ventilation.

- **6.4 Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**

Ensure good interior ventilation, especially at floor level. (Fumes are heavier than air).

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

- **Information about fire - and explosion protection:**

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

- **7.2 Conditions for safe storage, including any incompatibilities**

- **Storage:**

- **Requirements to be met by storerooms and receptacles:** Store in a cool location.

- **Information about storage in one common storage facility:** Not required.

- **Further information about storage conditions:**

Keep container tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

- **Storage class:** 3

- **7.3 Specific end use(s)** No further relevant information available.

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SECTION 8: Exposure controls/personal protection· **8.1 Control parameters**· **Ingredients with limit values that require monitoring at the workplace:****141-78-6 Ethyl acetate**

IOELV	Short-term value: 1468 mg/m ³ , 400 ppm
	Long-term value: 734 mg/m ³ , 200 ppm

78-93-3 Butanone

IOELV	Short-term value: 900 mg/m ³ , 300 ppm
	Long-term value: 600 mg/m ³ , 200 ppm

67-64-1 Acetone

IOELV	Long-term value: 1210 mg/m ³ , 500 ppm
-------	---------------------------------------------------

· **DNELs****141-78-6 Ethyl acetate**

Oral	Consumer, oral, longterm exposition	4.5 mg/kg bw/day
Dermal	Worker, dermal, longterm exposition	63 mg/kg bw/day
	Consumer, dermal, longterm exposition	37 mg/kg bw/day
Inhalative	Worker, inhalative, shortterm exposition	1468 mg/m ³
	Worker, inhalative, longterm exposition	734 mg/m ³
	Consumer DNEL, acute inhalation	734 mg/m ³
	Consumer, inhalative, longterm exposition	367 mg/m ³

78-93-3 Butanone

Oral	Consumer, oral, longterm exposition	31 mg/kg bw/day
Dermal	Worker, dermal, longterm exposition	1161 mg/kg bw/day
	Consumer, dermal, longterm exposition	412 mg/kg bw/day
Inhalative	Worker, inhalative, shortterm exposition	900 mg/m ³
	Worker, inhalative, longterm exposition	600 mg/m ³
	Consumer DNEL, acute inhalation	450 mg/m ³
	Consumer, inhalative, longterm exposition	106 mg/m ³

67-64-1 Acetone

Oral	Consumer, oral, longterm exposition	62 mg/kg bw/day
Dermal	Worker, dermal, longterm exposition	186 mg/kg bw/day
	Consumer, dermal, longterm exposition	62 mg/kg bw/day
Inhalative	Worker, inhalative, shortterm exposition	2420 mg/m ³
	Worker, inhalative, longterm exposition	1210 mg/m ³
	Consumer, inhalative, longterm exposition	200 mg/m ³

· **PNECs****141-78-6 Ethyl acetate**

	Fresh water	0.24 mg/l
	Fresh water sediment	1.15 mg/kg dry weight
	Marine water	0.024 mg/l

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	Marine sediment	0.115 mg/kg dry weight
	Soil	0.148 mg/kg
	Sewage treatment plant	650 mg/l
78-93-3 Butanone		
Oral	Secondary Poisoning	1000 mg/kg
	Fresh water	55.8 mg/l
	Fresh water sediment	284.7 mg/kg dry weight
	Marine water	55.8 mg/l
	Marine sediment	284.7 mg/kg dry weight
	Soil	22.5 mg/kg
	Sewage treatment plant	709 mg/l
	Sporadic release	55.8 mg/l
67-64-1 Acetone		
	Fresh water	10.6 mg/l
	Fresh water sediment	30.4 mg/kg dry weight
	Marine water	1.06 mg/l
	Marine sediment	3.04 mg/kg dry weight
	Soil	29.5 mg/kg
	Sewage treatment plant	100 mg/l
	Sporadic release	21 mg/l

· **Additional information:** The lists valid during the making were used as basis.

· **8.2 Exposure controls**

· **Appropriate engineering controls** No further data; see section 7.

· **Individual protection measures, such as personal protective equipment**

· **General protective and hygienic measures:**

The usual precautionary measures are to be adhered to when handling chemicals.

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Do not inhale gases / fumes / aerosols.

Avoid contact with the eyes.

Avoid contact with the eyes and skin.

· **Respiratory protection:**

Use suitable respiratory protective device in case of insufficient ventilation.

· **Recommended filter device for short term use:**

Filter AX

Filter A

· **Hand protection**

Solvent resistant gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

Recommended thickness of the material: > 0,12 mm

Butyl rubber, BR

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Nitrile rubber, NBR

Recommended thickness of the material: > 0,7 mm

· **Penetration time of glove material**

For the mixture of chemicals mentioned below the penetration time has to be at least 10 minutes (Permeation according to EN 374 Part 3: Level 1).

For the mixture of chemicals mentioned below the penetration time has to be at least 120 minutes (Permeation according to EN 374 Part 3: Level 4).

· **Eye/face protection**



Tightly sealed goggles

Goggles recommended during refilling

· **Body protection:** Solvent resistant protective clothing

SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**

· **General Information**

· **Physical state**

Fluid

· **Colour:**

Colourless

· **Odour:**

Ester-like

· **Odour threshold:**

Not determined.

· **Melting point/freezing point:**

Undetermined.

· **Boiling point or initial boiling point and boiling range**

55.8-56.6 °C

· **Flammability**

Highly flammable.

· **Lower and upper explosion limit**

· **Lower:**

1.8 Vol %

· **Upper:**

13 Vol %

· **Flash point:**

-18 °C

· **Auto-ignition temperature:**

460 °C

· **Decomposition temperature:**

Not determined.

· **pH**

Not determined.

· **Viscosity:**

· **Kinematic viscosity**

Not determined.

· **Dynamic at 20 °C:**

600 mPas

· **Solubility**

· **water:**

Not miscible or difficult to mix.

· **Partition coefficient n-octanol/water (log value)**

Not determined.

· **Vapour pressure at 20 °C:**

233 hPa

· **Vapour pressure at 50 °C:**

800 hPa

· **Density and/or relative density**

· **Density at 20 °C:**

0.94-0.941 g/cm³

· **Relative density**

Not determined.

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· Vapour density	Not determined.
· 9.2 Other information	All relevant physical data were determined for the mixture. All non-determined data are not measurable or not relevant for the characterization of the mixture.
· Appearance:	
· Form:	Fluid
· Important information on protection of health and environment, and on safety.	
· Ignition temperature:	Product is not selfigniting.
· Explosive properties:	Product is not explosive. However, formation of explosive air/vapour mixtures are possible.
· Solvent content:	
· Organic solvents:	79.7 %
· Solids content:	20.0 %
· Change in condition	
· Evaporation rate	Not determined.
· Information with regard to physical hazard classes	
· Explosives	Void
· Flammable gases	Void
· Aerosols	Void
· Oxidising gases	Void
· Gases under pressure	Void
· Flammable liquids	Highly flammable liquid and vapour.
· Flammable solids	Void
· Self-reactive substances and mixtures	Void
· Pyrophoric liquids	Void
· Pyrophoric solids	Void
· Self-heating substances and mixtures	Void
· Substances and mixtures, which emit flammable gases in contact with water	Void
· Oxidising liquids	Void
· Oxidising solids	Void
· Organic peroxides	Void
· Corrosive to metals	Void
· Desensitised explosives	Void

SECTION 10: Stability and reactivity

- 10.1 Reactivity No further relevant information available.
- 10.2 Chemical stability
- Thermal decomposition / conditions to be avoided:
No decomposition if used according to specifications.
- 10.3 Possibility of hazardous reactions No dangerous reactions known.
- 10.4 Conditions to avoid No further relevant information available.
- 10.5 Incompatible materials: No further relevant information available.

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- **10.6 Hazardous decomposition products:** Danger of forming toxic pyrolysis products.

SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Based on available data, the classification criteria are not met.

- **LD/LC50 values relevant for classification:**

141-78-6 Ethyl acetate

Oral	LD50	4934 mg/kg (rabbit)
Dermal	LD50	>20000 mg/kg (rabbit)
Inhalative	LC50/4 h	29.3 mg/l (rat)

78-93-3 Butanone

Oral	LD50	>2193 mg/kg (rat)
Dermal	LD50	>8050 mg/kg (rat)

67-64-1 Acetone

Oral	LD50	5800 mg/kg (rat)
Dermal	LD50	>15800 mg/kg (rat)
Inhalative	LC50/4 h	76 mg/l (rat)

- **Primary irritant effect:**
- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation**
Causes serious eye irritation.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **Germ cell mutagenicity**
Not applicable.
Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** May cause drowsiness or dizziness.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.
- **Additional toxicological information:**
- **Acute effects (acute toxicity, irritation and corrosivity)** Not applicable.
- **Sensitisation** Not applicable.
- **Repeated dose toxicity** Not applicable.
- **11.2 Information on other hazards**

- **Endocrine disrupting properties**

78-93-3	Butanone	List II
128-37-0	Butylated hydroxytoluene	List II

SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.

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- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Endocrine disrupting properties**
For information on endocrine disrupting properties see section 11.
- **12.7 Other adverse effects**
- **Additional ecological information:**
- **General notes:**
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
Disposal must be made according to official regulations.
- **Uncleaned packaging:**
- **Recommendation:**
Packagings that may not be cleansed are to be disposed of in the same manner as the product.

SECTION 14: Transport information

- | | |
|------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------|
| <ul style="list-style-type: none"> · 14.1 UN number or ID number · ADR/ADN, IMDG, IATA | UN1133 |
| <ul style="list-style-type: none"> · 14.2 UN proper shipping name · ADR/ADN · IMDG, IATA | 1133 ADHESIVES, special provision 640D
ADHESIVES |

- **14.3 Transport hazard class(es)**
- **ADR/ADN**



- | | |
|------------------------------------------------------------------------------------------|--------------------------------|
| <ul style="list-style-type: none"> · Class · Label | 3 (F1) Flammable liquids.
3 |
|------------------------------------------------------------------------------------------|--------------------------------|

- **IMDG, IATA**



- | | |
|------------------------------------------------------------------|----------------------|
| <ul style="list-style-type: none"> · Class | 3 Flammable liquids. |
|------------------------------------------------------------------|----------------------|

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· Label	3
· 14.4 Packing group · ADR/ADN, IMDG, IATA	II
· 14.5 Environmental hazards: · Marine pollutant:	No
· 14.6 Special precautions for user · Hazard identification number (Kemler code): · EMS Number: · Stowage Category	Warning: Flammable liquids. 33 F-E,S-D B
· 14.7 Maritime transport in bulk according to IMO instruments	Not applicable.
· Transport/Additional information: · Quantity limitations	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
· ADR/ADN · Limited quantities (LQ) · Excepted quantities (EQ)	5L Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· Transport category · Tunnel restriction code	2 D/E
· IMDG · Limited quantities (LQ) · Excepted quantities (EQ)	5L Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· Remarks:	For substances with class 3 according to IMDG-Code chapter 2.3.2.2 packing group is classified in packing group III, as viscosity is in accordance with requirements (flow time $t > 100s$).
· UN "Model Regulation":	UN 1133 ADHESIVES, 3, II

SECTION 15: Regulatory information

- 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
- Directive 2012/18/EU
- Named dangerous substances - ANNEX I None of the ingredients is listed.
- Seveso category P5c FLAMMABLE LIQUIDS
- Qualifying quantity (tonnes) for the application of lower-tier requirements 5000 t
- Qualifying quantity (tonnes) for the application of upper-tier requirements 50000 t

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· **REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3· **DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II**

None of the ingredients is listed.

· **REGULATION (EU) 2019/1148**· **Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))**

None of the ingredients is listed.

· **Annex II - REPORTABLE EXPLOSIVES PRECURSORS**

67-64-1 Acetone

· **Regulation (EC) No 273/2004 on drug precursors**

78-93-3 Butanone

3

67-64-1 Acetone

3

· **Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors**

78-93-3 Butanone

3

67-64-1 Acetone

3

· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.**SECTION 16: Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**

H225 Highly flammable liquid and vapour.

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

EUH066 Repeated exposure may cause skin dryness or cracking.

· **Classification according to Regulation (EC) No 1272/2008**

The classification of the mixture is generally based on the calculation method using substance data according to Regulation (EC) No 1272/2008.

Flammable liquids

Bridging principles

Serious eye damage/irritation

Specific target organ toxicity (single exposure)

The classification of the mixture is generally based on the calculation method using substance data according to Regulation (EC) No 1272/2008.

· **Department issuing SDS:** PSRA· **Contact:** PSRA· **Date of previous version:** 31.07.2024· **Version number of previous version:** 42· **Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

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CAS: Chemical Abstracts Service (division of the American Chemical Society)
DNEL: Derived No-Effect Level (REACH)
PNEC: Predicted No-Effect Concentration (REACH)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
Flam. Liq. 2: Flammable liquids – Category 2
Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

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